

# Combined degreasing and phosphating

	Application	Product	Benefit
	<b>Dipping:</b> Improves paint adhesion Specifically designed for the immersion process.	<b>ESKAPHOR W 587</b> Concentration: 2,0 - 5,0 % Temperature: 50 - 70 °C Time: 3 - 7 min.	Enhanced quality, Simple system engineering.
	<b>Spray:</b> In multi stage machines For steel and aluminium. Thin layer phosphating.	<b>ESKAPHOR W 622</b> Concentration: 0,5 - 2,0 % Temperature: 35 - 70 °C Time: 1 - 3 min.	Improves paint adhesion. Accelerated layer formation.
	<b>Highpressure and steam jets:</b> Multiproduct for all kinds of machines. Dipping,spray. All metals.	<b>ESKAPHOR W 634</b> Concentration: 0,5 - 2,5 % Temperature: (RT) - 70 °C	Improved quality. Less flash rust formation after HD cleaning.
	<b>Spray:</b> Multi metal product til spray application. Improves paint adhesion including aluminium.	<b>ESKAPHOR W 633</b> Concentration: 0,5 - 2,0 % Temperature: 35 - 70 °C Time: 1 - 3 min.	Improved quality. Iron phosphating, also suitable for aluminium.
	<b>Spray:</b> Low temperature phosphating.	<b>ESKAPHOR W 670</b> Concentration: 1,5 - 2,0 % Temperature: 35 - 45 °C Tid: 1,5 - 3 min.	Low energy costs. Improved quality Improves paint adhesion, low temperature.
	<b>Spray:</b> High corrosion protection requirements	<b>ESKAPHOR W 710</b> Thick iron layer phosphating Concentration: 1,3 - 1,8 % Temperature: 35 - 60 °C Time: 2 - 5 min.	Improves paint adhesion Improved corrosive protection compared to iron thin layer phosphating.